Form 19087 (537) Printed in U. S. A.

LIST

PARTS



MACHINES Nos. 176-11, 176-12 and 176-13

THE SINGER MANUFACTURING COMPANY

rom the library of: Superior Sewing Machine & Supply LLC

INSTRUCTIONS FOR OILING

To ensure easy running and prevent unnecessary wear of the parts which are in movable contact, the machines require oiling each day.

Apply Singer "Stainless Oil for High Speed Sewing Machines" to all oil holes accessible from the outside. Remove the top cover and the front cover and lubricate all oiling points thus uncovered.

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the FIRST column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A-Hardened, Polished, Nickel Plated and Buffed

B-Polished, Nickel Plated and Buffed

C-Hardened Only

D-Polished Only

E-Soft, Not Polished

F-Hardened and Polished

F.J-Hardened, Polished and Nickel Plated

G-Bright Rumbled and Nickel Plated

H-Blued

J-Nickel Plated Only

K-Hardened and Nickel Plated

L-Brass Plated

M-0x1d1zed

N-Japanned, Dull

P-Japanned, Bright

R-Merlized

S-Cadmium Plating

T-Copper Plated

T.A-Hardened, Polished, Copper and Nickel Plated and Buffed

T.B-Copper and Nickel Plated and Polished

T.J-Copper and Nickel Plated Only

T.K-Hardened, Copper and Nickel Plated

T.M-Copper Plated and Oxidized

T.L-Copper and Brass Plated

U-Zinc Plated

V-Silver Plated

W-Polished and Nickel Plated

Y-Black Nickel Plated Only

Z-Chromium Plated

Z.B-Polished, Nickel Plated, Buffed and Chromium Plated

Z.J-Nickel and Chromium Plated

These letters MUST BE USED when they appear in the list; and AFTER the number as in the list.

In this series:

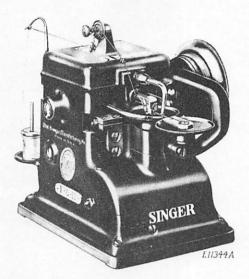
1 to 1500, 50001 to 51500 and 140001 to 142000 are Screw Numbers

1501 to 1800 and 51501 to 51800 are Nut Numbers 1801 to 2000 and 51801 to 52000 are Roller Numbers 2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are NOT TO BE USED in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

LIST OF PARTS COMPLETE FOR



MACHINE No. 176-11

For Light and Medium Fur Work. Horizontal needle bar with I inch stroke. Three movement looper. Can be adjusted to make from 8 to 36 stitches per inch. Discs have I/8 inch wide toothed feed surface for regular work and I/16 inch for ermine and mink. Speed 2000 R. P. M.

No.	Plate	Name
176001	22626	Balance Wheel, 2 1/8 in. diam. pulley, with 4350
435C	22627	Balance Wheel Set Screw
176002	22626	" " Shaft
176003	22626	" " Bushing (left)
998C	22627	" " " Set
		Screw
176004	22626	Balance Wheel Shaft Bushing (right)
998C	22627	" " " Set
		Screw
176005	22631	Balance Wheel Shaft Counterbalance
160E	22627	" " " Screw
176006	22627	" " Washer (felt)

3.	D2 - 4 -	Name
No.	Plate	******
176007	22626	Feed Connection
176225		" 176007 with 176008
140079C	22627	utuke perementation
176008	22631	Eccaucite atou opposition
176009	22627	" " Pln
889C	22627	" Set Screw
176010	22626	Lever
176227		" " 178010 With 18500,51883J,
		176077,176079,176082 and 176083
176011	22626	Feeding Disc (back) with two 889C, for
		Regular Work
176204	22626	Feeding Disc (back) with two 8890, for
		Ermine and Mink
889C	22627	Feeding Disc (back) Set Screw
176012	22628	" Shaft
176013	22628	" " " Spring
176014	22628	" " Worm Gear with two
2.002		889C
889C	22627	Feeding Disc (back) Worm Gear Set Screw.
176015	22628	" " Wheel
176016	22628	" " " " Driver
176017	22627	N 11 N N N
1,001,		Collar with 460C
460C	22627	Feeding Disc (back) Worm Wheel Driver
4000		Collar Set Screw
176018	22627	Feeding Disc (back) Worm Wheel Driver
170010		Pressure Spring
176019	22627	Feeding Disc (back) Worm Wheel Driver
170013	DECK 1	Pressure Spring Stud
176020	22627	Feeding Disc (back) Worm Wheel Driver
170020	00001	Screw Stud
176021	22627	Feeding Disc (back) Worm Wheel Driver
176021	440A	Wearing Screw Stud
3,0500	00000	Feeding Disc (back) Worm Wheel Driver
1650C	22627	Wearing Screw Stud Nut
150000	00000	Feeding Disc (back) Worm Wheel Pin
176022	22627	reeding bisc (back) worm wheel rin
176023	22628	W W W W W
176099		176023 with 176015 and 176022
3 50000		Feeding Disc (back) Worm Wheel Shaft
176226		178099 with 1850C,176016 to 176019
	0000	and 176021 Feeding Disc (back) Worm Wheel Shaft
577C	22627	Screw Center
10000		
176024		Feeding Disc (back) Worm Wheel Shaft
ma	0000	Screw Center 577C with 51661J
51661J	22627	Feeding Disc (back) Worm Wheel Shaft
		Screw Center Nut
176025	22627	Feeding Disc (back) Worm Wheel Stop Dog.

No.	Plate	Name
176026	22627	Feeding Disc (back) Worm Wheel Stop Dog
110000		Hinge Stud
440C	22627	Feeding Disc (back) Worm Wheel Stop Dog
		Hinge Stud Set Screw
176027	22627	Feeding Disc (back) Worm Wheel Stop Dog
		Spring
176028	22626	Feeding Disc (front) for Regular Work
176221		" " 176028 with 50128F,
		176037,176076 and twelve 176038, for
		Regular Work
176205	22626	Feeding Disc (front) for Ermine and Mink
176222		" " 178205 with 50128F,
		176037,176206 and twelve 176038, for
		Ermine and Mink
•176029	22628	Feeding Disc (front) Arm with 1396C
176030	22628	" " 176029 with
		176034, 176035 and two 176036
176031	22628	Feeding Disc (front) Arm Bell Crank
176032	22628	" " " " " Shaft
577C	22627	
		Set Screw
176033	22628	Feeding Disc (front) Arm Pressure Spring
140080E	22630	• • • • • • • • • • • • • • • • • • • •
		Screw
1714E	22630	Feeding Disc (front) Arm Pressure Spring Screw Nut
-170074	00000	Feeding Disc (front) Arm Shaft (lower).
•176034	22628	Feeding Disc (front) Arm Shaft (lower) " " (upper) " " Pin " " Bearing Screw Stud.
•176035	22628 22630	H H H H Din (uppor)
176036 176037	22630	" " Rearing Screw Stud.
170037 1396C	22630	M M M M M M
10900	الكوالقط	Clamping Screw
176038	22630	Feeding Disc (front) Roller
•176038	20000	Head of Machine with 15404 and two each
-170035		15405 and 176009
176040	22629	Head of Machine Back Cover
176041	22629	" Clamp
376J	22630	" " " Screw
176042	22629	" " Front Cover
140081R	22630	" " " " Screw
176043	22629	" " Top Cover with two 176045
176009	22627	" " " Steady Pin
176045	22630	" " " Thread Eyelet
176046	22632	Looper
176047	22630	Clamping Nut
176048	22631	" Driving Eccentric with 889C
176230		176048 With 176446
889C	22627	_
176049	22631	" Shaft

No.	Plate	Name
176051	22632	Looper Driving Shaft Frame
176233		" " " 176051 with
		176047,176049,176061 and 176064
176052	22632	Looper Driving Shaft Frame Crank
176053	22632	1 178052
2.000		with 178054
176232		Looper Driving Shaft Frame Crank 178053
170000		with 51669J and 176055
300054	00070	
176054	3 2633	Looper Driving Shaft Frame Crank Driving
		Stud
176055	22632	Looper Driving Shaft Frame Crank Hinge
		Bracket
176199	22630	Looper Driving Shaft Frame Crank Hinge
		Bracket Packing (.004 in. thick)
176200		Looper Driving Shaft Frame Crank Hinge
		Bracket Packing (.008 in. thick)
176154		Looper Driving Shaft Frame Crank Hinge
170104		Bracket Packing (.020 in. thick),
17000	00000	
1396C	22630	Looper Driving Shaft Frame Crank Hinge
		Bracket Screw
51669J	22627	Looper Driving Shaft Frame Crank Nut
176057	22630	" " " Hinge Screw
		Stud
51669J	22627	Looper Driving Shaft Frame Hinge Screw
		Stud Nut
176059	22631	Looper Oscillating Cam with 889C
176228		" " 176059 with 176005
		and two 160E
176060	22630	Looper Oscillating Cam Pin
889C	22627	" Bet Screw
176081	22630	
		Crank with 50203E
176062	22630	Ball
176234		" " 176062 with
		176063
176063	22630	Looper Oscillating Crank Ball Stud
50 2 03E	22630	" " Clamp-
		ing Screw
176064	22630	Looper Oscillating Crank Pin
•176050		Needle Bar (hollow)
176065	22631	" 176050 with 176058 and 176075
176066		Needle Bar complete, Nos.140083F,140083F
		140084F,176065,178070,178071,176073
		and 176074
176067	22630	Needle Bar Bushing with 176101
51662C	22633	
		" " Lock Nut
176101	22633	Steady Pin
176068	22631	Connection with two 152E
152E	22633	Clamping Screw
176069	22631	" Eccentric with 449C

No.	Plate	Name
176009	22627	Needle Bar Eccentric Pin
449C	22633	" " Set Screw
176070	22633	" Thread Guide
140082F	22633	" " Screw
140083F	22633	" " Nipper Screw
176071	22633	" " Bushing
176072	22632	" " " Slide Rod
50421C	22633	" " " " Set
		Screw
176073	22633	Needle Bar Thread Nipper Spring
176074	22633	" Clamp
•176058		" Body
140084F	22633	" " Screw
176075	22633	" Steady Pin
176076	22633	" Guide, for Regular Work
176206	22633	" " Ermine and Mink
50128F	22633	" " Screw
176077	22633	Stitch Indicator
176078	22633	" Regulating Screw Stud
176079	22833	" " " 176078 with
		176036 and 176080
176080	22633	Stitch Regulating Screw Stud Block
176036	22630	" " " Pin
1650C	22627	" " " Nut
176082	22633	" " " " Washer.
176083	22633	" " " Slide Block
5166 3 J	22633	" " " Thumb Nut
633C	22634	Tension Screw Stud
58592		" " 633C with 1560C
3103	22634	" Disc
1560C	22634	" Regulating Thumb Nut
176084	22634	spring
176085		Tension complete, Nos. 58592,176084 and
	•	two 3102
176086	22632	Work Guide
440C	22627	" Bet Screw
•15404		Trade Mark
3 5405		" " Rivet

MACHINE No. 176-12

For Medium and Heavy Fur Work. Also used for closing and sleeve operations. Horizontal needle bar with 1 1/8 inch stroke. Three movement looper. Can be adjusted to make from 8 to 36 stitches per inch. Discs have 1/8 inch wide toothed feed surface. Speed 1750 R. P. M.

NOTE: THIS MACHINE IS THE SAME AS THE 176-11 WITH THE FOLLOWING EXCEPTIONS:

No.	Plate	Name .
176223		Feeding Disc (front) 178028 with 50128F, 178037,178214 and twelve 178038,
•176208		in place of 176221 and 176222 Head of Machine with 15404 and two each 15405 and 176009, in place of 176039
176209	22632	Looper, in place of 176048
176231		Driving Eccentric 176048 with 176229, in place of 176230
176210	22632	Looper Driving Shaft Frame, in place of 176051
176235		Looper Driving Shaft Frame 176210 with 176047,176049,176061 and 176064, in place of 176233
178211	22632	Looper Driving Shaft Frame Crank Hinge Bracket (back) in place of one 176055
176212	22631	Looper Oscillating Cam with 889C, in place of 178059
176229	4000	Looper Oscillating Cam 176212 with 176005 and two 160E, in place of 176228
178218	22631	Needle Bar 176050 with 176058 and 176075 in place of 176065
176217		Needle Bar complete, Nos.140082F,140083F 140084F,178070,178071,178073,178074 and 176216, in place of 176066
176219	22631	Needle Bar Eccentric with 449C, in place of 176069
178213	22632	Needle Bar Thread Nipper Slide Rod, in place of 176072
176214	22633	Needle Guide, in place of 178078 and 176206

LIST OF PARTS COMPLETE FOR

MACHINE No. 176-13

For Heaviest of Fur Work. Horizontal needle bar with 1 3/8 inch stroke. Three movement looper. Can be adjusted to make from 4 to 10 stitches per inch. Discs have 5/32 inch wide toothed feed surface. Speed 1500 R. P. M.

No.	Plate	Name
176100	22638	Balance Wheel, 3 15/16 in. diam. pulley,
		with 445C
445C	22634	Balance Wheel Set Screw
176102	22635	" " Shaft
176103	22635	" " Bushing (left)
998C	22627	" " " Set Screw
176104	22635	" " (right)
998C	22627	" " " Set
0000	~~~	Screw
176105	22635	Balance Wheel Shaft Counterbalance
170103	ಎಎ೦೦೦	(large)
176108	22635	Balance Wheel Shaft Counterbalance
170100	ನವರಾರ	(small)
145E	00074	Balance Wheel Shaft Counterbalance Screw
1405	22634	
		(long)
159E	22634	Balance Wheel Shaft Counterbalance Screw
		(short)
176107	22634	Balance Wheel Washer (felt)
176108	22635	Feed Connection
140086C	22634	" " Hinge Screw
176109	22635	" Eccentric with 889C
176110	22634	" " Pin
889C	22627	" Set Screw
176111	22635	" Lever
176112	22636	Feeding Disc (back) with two 4450
445C	22634	" " Set Screw
176113	22635	" " Shaft

No.	Plate	Name
176114		***************************************
1/0114	22635	Feeding Disc (back) Shaft Reinforcing Sleeve with two 445C
445C	22634	Feeding Disc (back) Shaft Reinforcing Sleeve Set Screw
176150	22635	Feeding Disc (back) Worm Gear with two
170100	2000	445C
445C	22634	Feeding Disc (back) Worm Gear Set Screw
176151	22635	Wheel
176115	22637	" " " " Driver with
176017	22627	Feeding Disc (back) Worm Wheel Driver
	~~~	Collar with 460C
460C	22627	Feeding Disc (back) Worm Wheel Driver
1000		Collar Set Screw
176116	22634	Feeding Disc (back) Worm Wheel Driver
		Pressure Spring
176117	22634	Feeding Disc (back) Worm Wheel Driver
2.022.	22001	Pressure Spring Stud
176118	22634	Feeding Disc (back) Worm Wheel Driver
210110	NAUCT	Screw Stud
176119	22634	Feeding Disc (back) Worm Wheel Driver
2.0220	22001	Wearing Screw Stud
51664C	22634	Feeding Disc (back) Worm Wheel Driver
020010		Wearing Screw Stud Nut
440C	22627	Feeding Disc (back) Worm Wheel Driver
		Wearing Screw Stud Set Screw
176120	22634	Feeding Disc (back) Worm Wheel Pin
176121	22637	" " Shaft
176122		# H # H H
		176121 with 176120 and 176151
577C	22627	Feeding Disc (back) Worm Wheel Shaft
		Screw Center
176024		Feeding Disc (back) Worm Wheel Shaft
		Screw Center 577C with 51661J
51661J	22627	Feeding Disc (back) Worm Wheel Shaft
		Screw Center Nut
176123	22637	Feeding Disc (back) Worm Wheel Stop Dog.
176124	22637	и в и и и и
		Hinge Stud
435C	22627	Feeding Disc (back) Worm Wheel Stop Dog
		Hinge Stud Set Screw
176125	22637	Feeding Disc (back) Worm Wheel Stop Dog
		Spring
176126	22636	Feeding Disc (front)
176224		" " 176126 with 51285F,
		176175,176186 and fourteen 176134
•176127	22638	Feeding Disc (front) Arm with 1396C
176128	22638	" " 176127 with
		176132,176133 and two 176009

	<b>-</b>	Wa
No.	Plate	Name
176129	22637	Feeding Disc (front) Arm Bell Crank
176130	22637	" " " " " Shaft
577C	22627	•
		Set Screw
176131	22637	Feeding Disc (front) Arm Pressure Spring
140087E	22641	
		Screw
1714E	22630	Feeding Disc (front) Arm Pressure Spring
		Screw Nut
•176132	22638	Feeding Disc (front) Arm Shaft (lower)
•176133	22638	(upper)
176009	22627	Pin
176186	22636	" " Bearing Screw Stud.
1396C	22630	·
		Clamping Screw
176134	22641	Feeding Disc (front) Roller
•176135		Head of Machine with 15404 and two each
		15405 and 176009:
176136	22637	Head of Machine Back Cover
176137	22637	Clamp
376J	22630	" Screw
176138	22638	Front Cover
140088R	22634	Screw
176139	22638	Top Cover with three
		176045 Standa Bin
176009	22627	Head of Machine Top Cover Steady Pin
176045	22630	Inread Eyelec.
176140	22639	Looper
176141	22640	" Clamping Nut
176142	22639	" Driving Eccentric with 889C " Set Screw
889C	22627	
176143	22639	" Shaft
176145	22639	" " Frame Crank
176146	22639	" " " " 176146
176147	22639	with 176148
100140	00070	Looper Driving Shaft Frame Crank Driving
176148	22639	Stud
386340	nnegn	Looper Driving Shaft Frame Crank Hinge
176149	22639	Bracket (back)
100144	22639	Looper Driving Shaft Frame Crank Hinge
176144	<b>ದದರಿವಿಶ</b>	Bracket (front)
176153		Looper Driving Shaft Frame Crank Hinge
170100		Bracket (front) Packing (.008 in.
		thick)
176152	22639	Looper Driving Shaft Frame Crank Hinge
110190	80003	Bracket (front) Packing (.020 in.
		thick)
1396C	22630	Looper Driving Shaft Frame Crank Hinge
19900	22000	Bracket Screw
		21 20 100 201 011 111 111 111 111 111 11

58592

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No.
        Plate
                             Name
   1684J
        22641
                Looper Driving Shaft Frame Crank Nut....
 176155
        22638
                      Oscillating Cam with 889C.....
 176156
        22640
                                    Pin.....
   889C
        22627
                                    Set Screw.....
 176157
        22640
                                Crank with 164E.....
 176158
        22640
                                     Ball.....
 176159
        22640
                                          Stud.....
   164E
        22640
                                           " Clamp-
                    ing Screw.....
 176160
        22640
                Looper Oscillating Crank Pin.....
•176081
                Needle Bar (hollow).....
 176161
        22639
                         176081 with 176173.....
 176162
                Needle Bar complete, Nos.140082F.140089F
                   140090F,176161,176168,176169,176171,
                   176172 and 176174.....
 176163
        22640
                Needle Bar Bushing with 176164.....
 51665C
        22634
                                Lock Nut.....
 176164
        22640
                                Steady Pin.....
 176165
        22636
                         Connection with two 51320E...
                  Ħ
 51320E
        22640
                                   Clamping Screw....
                  m
 176166
        22636
                         Eccentric with 889C.....
                  Ħ
176110
        22634
                                  Pin.......
                      Ħ
   889C
        22627
                                 Set Screw.....
                  n
                      Ħ
176168
        22640
                         Thread Guide.....
                      .
140082F
        22633
                                    Screw.....
                  n
140089F
        22640
                               Nipper Screw.....
176169
        22640
                                         Bushing ...
176170
        22636
                                     Slide Rod.....
   440C
        22627
                   Screw.....
176171
               Needle Bar Thread Nipper Spring......
        22640
178172
        22640
                     Clamp.....
•176173
                          Body.....
        22640
140090F
                          Screw.....
176174
        22640
                          Steady Pin.....
176175
        22641
                     Guide.....
        22641
                          Screw.....
 51285F
176176
        22641
               Stitch Indicator.....
176177
        22641
                     Regulating Screw Stud.....
176178
       22641
                   176179 and 176180.....
176179
       22641
               Stitch Regulating Screw Stud Block .....
176180
       22641
  1684C
       22641
                                        Nut.....
176181
       22641
                                           Washer.
176182
       22641
                                        Slide Block
 51666J
       22641
                                        Thumb Nut ...
  633C
       22634
               Tension Screw Stud.....
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633C with 1560C.....

No.	Plate	Name
2102	22634	Tension Disc
1560C	22634	" Regulating Thumb Nut
176084	22634	" Spring
176085		Tension complete, Nos. 58592,176084 and
		two 2102
176183	22636	Work Guide
448C	22640	" " Set Screw
•15404		Trade Mark
15405		" Rivet

Genuine Singer Needles should be used in Singer Machines.

These Needles and their Containers are marked with the Company's Trade Mark "SIMANCO."

Needles in Containers marked "For Singer Machines" are not Singer made needles.

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### **ACCESSORIES**

No.	Plate	Name
176203		Belt, 1/4 in. round, 36 in. long, with 176088, for 176-11 and 176-12 Ma-
		chines
176087		Belt, 5/16 in. round, 36 in. long, with
		25029, for 176-13 Machine
176088	22641	Belt Hook, for 176203
25029	22641	" " 176087
120342	22642	Oiler (copper plated) with 120343
120343	22642	" Spout, 3 1/2 in. long
26026	22642	Screw Driver
176089	22642	Tweezers
176201	22642	Wrench for 176047, for 176-11 and 176-12
		Machines
176202	22642	Wrench for 176141, for 176-13 Machine

#### MACHINE BASE

No.	Plate	Name
176090	22643	Machine Base with four wood screws 1
		in. No. 10 F.H., for 176-11 and
		176-12 Machines
176184	22638	Machine Base with four wood screws 1
		in. No. 10 F.H., for 176-13 Machine
49123	22642	Machine Base Oil Pipe
49124	22642	" " " Drain Cock
145E	22634	" Screw, for 176-11 and 176-12
		Machines
122E	22641	Machine Screw, for 176-13 Machine

### FEEDING DISC OPENING AND STARTING PARTS

No.	Plate	Name
175216	22643	Feeding Disc Opening Treadle
175217	22641	" " " Hinge Pin
175218	22643	" " " Stand
175219	22643	Feeding Disc Opening Treadle complete, Nos. 175216 to 175218 and two wood screws 1 in. No. 14 F.H
46848	22643	Feeding Disc Opening Treadle Pitman Rod (lower)

No.	Plate	Name
46848	22643	Feeding Disc Opening Treadle Pitman Rod
		(upper)
46849	22643	Feeding Disc Opening Treadle Pitman Rod (upper) Connecting Lever
46850	22643	Feeding Disc Opening Treadle Pitman Rod (upper) Connecting Lever Bracket
24665	22634	Feeding Disc Opening Treadle Pitman Rod (upper) Connecting Lever Hinge Pin
46851	22643	Feeding Disc Opening Treadle Pitman Rod (upper) Connecting Lever complete, Nos. 24665,46849,46850 and two wood screws 3/4 in. No. 10 R.H.,for 176-11 and 176-12 Machines
152011	22643	Feeding Disc Opening Treadle Pitman Rod (upper) Connecting Lever complete, Nos. 24665,46849,46850 and two wood screws 3/4 in. No. 10 R.H., for 176-13 Machine
176207	22643	Feeding Disc Opening Treadle Pitman Rod (upper) Connecting Lever Chain (7 links)for 176-11 and 176-12 Machines
176185	22643	Feeding Disc Opening Treadle Pitman Rod (upper) Connecting Lever Chain (8 links) for 176-13 Machine
80223	22643	Feeding Disc Opening Treadle Pitman Rod Clamp with 361C
361C	22641	Feeding Disc Opening Treadle Pitman Rod Clamp Set Screw
123183	22634	Feeding Disc Opening Treadle Pitman Rod Cotter Pin
176091	22643	Feeding Disc Opening Treadle Pitman Rod complete, Nos. 80223 and two each 46848 and 123183
175216	22643	Starting Treadle
175217	22641	" Hinge Pin
175218	22643	" Stand
175219	22643	Starting Treadle complete, Nos. 175216 to 175218 and two wood screws 1 in. No. 14 F.H
46848	22643	Starting Treadle Pitman Rod (lower)
46848	22643	" " " (upper)
80223	22643	" " " Clamp with
361C	22641	361C Starting Treadle Pitman Rod Clamp Set Screw
123183	22634	Starting Treadle Pitman Rod Cotter Pin
176091	22643	Starting Treadle Pitman Rod complete, Nos. 80223 and two each 48848 and 183183

## SPOOL STANDS

#### SPOOL STAND

#### FOR 176-11 and 176-12 MACHINES

No.	Plate	Name
176092	22644	Spool Base with 178093
176093	22644	" Pin
176094	22644	" Weight (large)
176095	22644	" (medium)
176096	22644	" (small)
176097	22644	Thread Guide
176098	22844	Spool Stand complete, Nos. 176092 and 176094 to 176097
1396C	22630	Spool Stand Screw

#### SPOOL STAND

#### FOR 176-13 MACHINE

No.	Plate	Name
27882	22644	Spool Rest
60655		" 27882 with 27884
41514	22644	Weight, 4 in. diam., with 41515
41515		" Center Pin
27884	22644	Thread Eyelet Rod
27885	22644	Spool Stand complete, Nos. 41514, 60655 and two wood screws 3/4 in. No. 10 F.H

Genuine Singer Needles should be used in Singer Machines. These Needles and their Containers are marked with the Company's Trade Mark "SIMANCO." 1

> Needles in Containers marked "For Singer Machines" are not Singer made needles.

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LIST
OF PARTS

## NUMERICAL LIST OF PARTS

No.	Plate	Name
123E	22641	Machine Screw, for 176-13 Machine
145E	22634	Balance Wheel Shaft Counterbalance Screw (long) for 176-13 Machine
145E	22634	Machine Screw, for 176-11 and 176-12 Ma- chines
152E	22633	Needle Bar Connection Clamping Screw, for 176068
159E	22634	Balance Wheel Shaft Counterbalance Screw (short) for 176-13 Machine
160E	22627	Balance Wheel Shaft Counterbalance Screw for 176228 and 176229
164E	22640	Looper Oscillating Crank Ball Stud Clamping Screw, for 176157
361C	22641	Feeding Disc Opening Treadle Pitman Rod Clamp Set Screw, for 80223
361C	22641	Starting Treadle Pitman Rod Clamp Set Screw, for 80223
376J	22630	Head of Machine Back Cover Screw
435C	22627	Balance Wheel Set Screw, for 176001
435C	22627	Feeding Disc (back) Worm Wheel Stop Dog
4000	22027	Hinge Stud Set Screw, for 176-13 Ma-
440C	22627	Feeding Disc (back) Worm Wheel Stop Dog
		Hinge Stud Set Screw, for 176-11 and
		176-12 Machines
440C	22627	Feeding Disc (back) Worm Wheel Driver
		Wearing Screw Stud Set Screw, for 176115
440C	22627	Needle Bar Thread Nipper Slide Rod Set Screw, for 176-13 Machine
440C	22627	Work Guide Set Screw, for 176-11 and 176-12 Machines
445C	22634	Balance Wheel Set Screw, for 176100
445C	22634	Feeding Disc (back) Set Screw, for 176112
445C	22634	" " Shaft Reinforcing
		Sleeve Set Screw, for 176114
445C	22634	Feeding Disc (back) Worm Gear Set Screw, for 176150
448C	22640	Work Guide Set Screw, for 176-13 Machine.
449C	22633	Needle Bar Eccentric Set Screw, for
		176069 and 176219
460C	22627	Feeding Disc (back) Worm Wheel Driver Collar Set Screw, for 176017
577C	22627	Feeding Disc (back) Worm Wheel Shaft Screw Center, for 176024
577C	22627	Feeding Disc (front) Arm Bell Crank Shaft Set Screw

No.	Plate	Name
633C	22634	Tension Screw Stud, for 58592
889C	22627	Feed Eccentric Set Screw, for 176008 and 176109
889C	22627	Feeding Disc (back) Set Screw, for 176011 and 176204
889C	22627	Feeding Disc (back) Worm Gear Set Screw, for 176014
889C	22627	Looper Driving Eccentric Set Screw, for 176048 and 176142
889C	22627	Looper Oscillating Cam Set Screw, for 176059,176155 and 176212
889C	22627	Needle Bar Eccentric Set Screw, for 176166
998C	22627	Balance Wheel Shaft Bushing (left) Set Screw
998C	22627	Balance Wheel Shaft Bushing (right) Set Screw
1396C	22630	Feeding Disc (front) Bearing Screw Stud Clamping Screw, for 176029 and 176127
1396C	22630	Looper Driving Shaft Frame Crank Hinge Bracket Screw
1396C	22630	Spool Stand Screw, for 176-11 and 176-12 Machines
1560C	22634	Tension Regulating Thumb Nut, for 58592
1650C	22627	Feeding Disc (back) Worm Wheel Driver Wearing Screw Stud Nut, for 176226
1650C	22627	Stitch Regulating Screw Stud Nut, for 176227
168 <b>4</b> J	22641	Looper Driving Shaft Frame Crank Nut, for 176-13 Machine
1684C	22641	Stitch Regulating Screw Stud Nut, for 176-13 Machine
1714E	22630	Feeding Disc (front) Arm Pressure Spring Screw Nut
3103	22634	Tension Disc, for 176085
15404		Trade Mark, for 176039,176135 and 176208
15405		" Rivet, for 176039,176135 and 176208
<b>24</b> 665	22634	Feeding Disc Opening Treadle Pitman Rod (upper) Connecting Lever Hinge Pin, for 48851 and 152011
25029	22641	Belt Hook, for 176087
26026	22642	Screw Driver (Accessories)
27882	22644	Spool Stand Spool Rest, for 60655
27884	22644	" Thread Eyelet Rod, for 60655
27885	22644	Spool Stand complete, for 176-13 Machine
		Nos. 41514,60655 and two wood screws 3/4 in. No. 10 F.H
41514	22644	Spool Stand Spool Weight, 4 in. diam., with 41515, for 27885

No. 41515	Plate	Name
41010		Spool Stand Spool Weight Center Pin, for 41514
46848	22643	Feeding Disc Opening Treadle Pitman Rod (lower) for 176091
<b>4684</b> 8	22643	Feeding Disc Opening Treadle Pitman Rod (upper) for 176091
46848	22643	Starting Treadle Pitman Rod (lower) for 176091
46848	22643	Starting Treadle Pitman Rod (upper) for 176091
46849	22643	Feeding Disc Opening Treadle Pitman Rod (upper) Connecting Lever, for 46851 and 152011
<b>46</b> 850	22643	Feeding Disc Opening Treadle Pitman Rod (upper) Connecting Lever Bracket, for 48851 and 152011
<b>4</b> 6851	22643	Feeding Disc Opening Treadle Pitman Rod (upper) Connecting Lever complete, for 178-11 and 176-12 Machines, Nos. 24665,46849,46850 and two wood screws 3/4 in. No. 10 R.H
49123	22642	Machine Base Oil Pipe
49124	22642	" " " Drain Cock
50128F	22633	Needle Guide Screw, for 176221 to 176223
50203E	22630	Looper Oscillating Crank Ball Stud Clamping Screw, for 176061
50421C	22633	Needle Bar Thread Nipper Slide Rod Set Screw, for 176-11 and 176-12 Machines
51285F	22641	Needle Guide Screw, for 176224
51320E	22640	Bar Connection Clamping Screw,for 176165
51661J	22627	Feeding Disc (back) Worm Wheel Shaft Screw Center Nut, for 176024
51662C	22633	Needle Bar Bushing Lock Nut, for 176-11 and 176-12 Machines
51663J	22633	Stitch Regulating Screw Stud Thumb Nut, for 176227
51664C	22634	Feeding Disc (back) Worm Wheel Driver Wearing Screw Stud Nut, for 176-13 Machine
51665C	22634	Needle Bar Bushing Lock Nut, for 176-13 Machine
51666J	22641	Stitch Regulating Screw Stud Thumb Nut, for 176-13 Machine
51669J	22627	Looper Driving Shaft Frame Crank Nut, for 176232
51669J	22627	Looper Driving Shaft Frame Hinge Screw Stud Nut, for 176-11 and 176-12 Machines

No.	Plate	Name
58592		Tension Screw Stud 633C with 1560C, for
		176085
60655		Spool Stand Spool Rest 27882 with 27884, for 27885
80223	22643	Feeding Disc Opening Treadle Pitman Rod Clamp with 361C, for 176091
80223	22643	Starting Treadle Pitman Rod Clamp with 361C, for 176091
120342	22642	Oiler (copper plated) with 120343 (Accessories)
120343	22642	Oiler Spout, 3 1/2 in. long, for 120342.
123183	22634	Feeding Disc Opening Treadle Pitman Rod Cotter Pin, for 176091
123183	22634	Starting Treadle Pitman Rod Cotter Pin, for 176091
1400790	22627	Feed Connection Hinge Screw, for 176-11 and 176-12 Machines
140080E	<b>52630</b> .	Feeding Disc (front) Arm Pressure Spring Screw, for 176-11 and 176-12 Machines
140081R	22630	Head of Machine Front Cover Screw, for 176-11 and 176-12 Machines
140082F	22633	Needle Bar Thread Guide Screw, for 176068 176162 and 176217
140083F	22633	Needle Bar Thread Nipper Screw, for 176066 and 176217
140084F	22633	Needle Clamp Screw, for 176066 and 176217
140086C	22634	Feed Connection Hinge Screw, for 176-13 Machine
140087E	22641	Feeding Disc (front) Arm Pressure Spring Screw, for 176-13 Machine
140088R	22634	Head of Machine Front Cover Screw, for 176-13 Machine
140089F	22640	Needle Bar Thread Nipper Screw, for 176162
140090F	22640	Needle Clamp Screw, for 176162
152011	22643	Feeding Disc Opening Treadle Pitman Rod
		(upper) Connecting Lever complete,
		for 176-13 Machine, Nos.24665, 46849,
		46850 and two wood screws 3/4 in.No.
175216	22643	10 R.H Feeding Disc Opening Treadle, for 175219.
175216	22643	Starting Treadle, for 175219
175217	22641	Feeding Disc Opening Treadle Hinge Pin,
-		for 175219
175217	22641	Starting Treadle Hinge Pin, for 175219
175218	22643	Feeding Disc Opening Treadle Stand, for 175219
175218	22643	Starting Treadle Stand, for 175219

No.	Plate	Name
175219	22643	Feeding Disc Opening Treadle complete,
110013	22040	Nos. 175216 to 175218 and two wood
		screws 1 in. No. 14 F.H
175219	22643	Starting Treadle complete, Nos. 175216
110010	NAC-WC	to 175218 and two wood screws 1 in.
		No. 14 F.H
176001	22626	Balance Wheel, 3 1/8 in. diam. pulley,
170001		with 435C, for 176-11 and 176-12 Ma-
		chines
176002	22626	Balance Wheel Shaft, for 176-11 and
170002	DAUAU	176-12 Machines
176003	22626	Balance Wheel Shaft Bushing (left) for
170003	DAUGG	176-11 and 176-12 Machines
176004	22626	Balance Wheel Shaft Bushing (right) for
176004	88080	176-11 and 176-12 Machines
1800E	00071	Balance Wheel Shaft Counterbalance, for
176005	22631	176228 and 176229
100000	22627	Balance Wheel Washer (felt) for 176-11
176006	8608/	
176007	22626	and 176-12 Machines
		Feed Connection, for 176225
176008	22631	" Eccentric with 889C, for 176225
176009	22627	" Pin, for 176-11 and 176-12
1	00000	Machines
176009	22627	Feeding Disc (front) Arm Shaft Pin, for
	00000	176128
176009	22627	Head of Machine Top Cover Steady Pin, for
3 770000	00000	176039 and 176208
176009	22627	Needle Bar Eccentric Pin, for 178-11 and
2 5502.0	00000	176-12 Machines
176010	22626	Feed Lever, for 176227
176011	22626	Feeding Disc (back) with two 889C, for
		Regular Work, for 176-11 and 178-12
3,0001.0	00000	Machines
176012	22628	Feeding Disc (back) Shaft, for 176-11
300010	00000	and 176-12 Machines Feeding Disc (back) Shaft Spring, for
176013	22628	176-11 and 176-12 Machines
100014	2222	
176014	22628	Feeding Disc (back) Worm Gear with two 889C, for 176-11 and 176-12 Machines
100016	00000	
176015	33638	Feeding Disc (back) Worm Wheel, for
100010	00000	176099 Feeding Disc (back) Worm Wheel Driver,
176016	22628	
100010	00000	for 176226 Feeding Disc (back) Worm Wheel Driver
176017	22627	Collar with 460C, for 176226 and
178010	OOR OF	176-13 Machine Feeding Disc (back) Worm Wheel Driver
176018	22627	Pressure Spring, for 176226
176019	22627	Feeding Disc (back) Worm Wheel Driver
1,0018	86087	Pressure Spring Stud, for 176226
		rressure spring stud, for 1/0220

No.	Plate	Name
176020	22627	Feeding Disc (back) Worm Wheel Driver Screw Stud, for 176-11 and 176-12
176021	22627	Machines Feeding Disc (back) Worm Wheel Driver Wearing Screw Stud, for 176226
176022	22627	Feeding Disc (back) Worm Wheel Pin, for
176023	22628	Feeding Disc (back) Worm Wheel Shaft, for 176099
176024		Feeding Disc (back) Worm Wheel Shaft Screw Center 577C with 51661J
176025	22627	Feeding Disc (back) Worm Wheel Stop Dog, for 176-11 and 176-12 Machines
176026	22627	Feeding Disc (back) Worm Wheel Stop Dog Hinge Stud, for 176-11 and 176-12 Machines
176027	22627	Feeding Disc (back) Worm Wheel Stop Dog Spring, for 176-11 and 176-12 Ma- chines
176028	22626	Feeding Disc (front) for Regular Work, for 176221 and 176223
•176029	22628	Feeding Disc (front) Arm with 1398C, for 176030
176030	22628	Feeding Disc (front) Arm 176029 with 176034,176035 and two 176036, for 176-11 and 176-12 Machines
176031	22628	Feeding Disc (front) Arm Bell Crank, for 176-11 and 178-12 Machines
176032	22628	Feeding Disc (front) Arm Bell Crank Shaft, for 176-11 and 176-12 Machines
176033	22628	Feeding Disc (front) Arm Pressure Spring for 176-11 and 176-12 Machines
•176034	22628	Feeding Disc (front) Arm Shaft (lower) for 176030
•176035	22628	Feeding Disc (front) Arm Shaft (upper) for 176030
176036	22630	Feeding Disc (front) Arm Shaft Pin, for 176030
176036	22630	Stitch Regulating Screw Stud Block Pin, for 176079
176037	22630	Feeding Disc (front) Bearing Screw Stud, for 176221 to 176223
176038	22630	Feeding Disc (front) Roller, for 176221 to 176223
•176039		Head of Machine with 15404 and two each 15405 and 176009, for 176-11 Machine
176040	22629	Head of Machine (back) Cover, for 176-11

and 176-12 Machines.....

No.	Plate	Name
176041	22629	Head of Machine (back) Cover Clamp, for
176042	22629	176-11 and 176-12 Machines
170048	ಶವರವಾ	Head of Machine Front Cover, for 176-11 and 176-12 Machines
176043	22629	Head of Machine Top Cover with two
		176045, for 176-11 and 176-12 Ma-
		chines
176045	22630	Head of Machine Top Cover Thread Eyelet, for 176043 and 176139
176046	22632	Looper, for 176-11 Machine
176047	22630	" Clamping Nut, for 176233 and
		176235
176048	22631	Looper Driving Eccentric with 889C, for
		176230 and 176231
176049	22631	Looper Driving Shaft, for 176233 and 176235
•176050		Needle Bar (hollow) for 176065 and
176051	22632	176216 Looper Driving Shaft Frame, for 176233
176051	22632	" " Crank, for
1.000-	22002	176053
176053	22632	Looper Driving Shaft Frame Crank 176052
		with 176054, for 176232
176054	22632	Looper Driving Shaft Frame Crank Driving
		Stud, for 176053
176055	22632	Looper Driving Shaft Frame Crank Hinge Bracket, for 176232
176057	22630	Looper Driving Shaft Frame Hinge Screw
		Stud, for 176-11 and 176-12 Machines
•176058		Needle Clamp Body, for 176065 and 176216
176059	22631	Looper Oscillating Cam with 889C, for 176228
176060	22630	Looper Oscillating Cam Pin, for 176-11
		and 176-12 Machines
176061	22630	Looper Oscillating Crank with 50203E, for 176233 and 176235
176062	22630	Looper Oscillating Crank Ball, for 176234
176063	22630	" " Stud, for
		176234
176064	22630	Looper Oscillating Crank Pin, for 176233
		and 176235
176065	22631	Needle Bar 176050 with 176058 and 176075
300000		for 176066
176066		Needle Bar complete, for 176-11 Machine, Nos. 140082F,140083F,140084F,176085,
		176070,176071,176073 and 176074
176067	22630	Needle Bar Bushing with 176101, for
		176-11 and 176-12 Machines
176068	22631	Needle Bar Connection with two 152E, for
		176-11 and 176-12 Machines

No.	Plate	Name
176069	22631	Needle Bar Eccentric with 449C, for 176-11 Machine
176070	22633	Needle Bar Thread Guide, for 176066 and
176071	22633	Needle Bar Thread Nipper Screw Bushing, for 176066 and 176217
176072	22632	Needle Bar Thread Nipper Slide Rod, for 176-11 Machine
176073	22633	Needle Bar Thread Nipper Spring, for 176066 and 176217
176074	22633	Needle Clamp, for 176066 and 176217
176075	22633	" Steady Pin, for 176065 and
		176216
176076	22633	Needle Guide, for Regular Work, for 176221
176077	22633	Stitch Indicator, for 176227
176078	22633	" Regulating Screw Stud, for 176079
176079	22633	" " 176078
		with 176036 and 176080, for 176227.
176080	22633	Stitch Regulating Screw Stud Block, for 176079
•176081		Needle Bar (hollow) for 176161
176082	22633	Stitch Regulating Screw Stud Nut Washer for 176227
176083	22633	Stitch Regulating Screw Stud Slide Block, for 176227
176084	22634	Tension Spring, for 176085
176085		Tension complete, Nos. 58592,176084 and two 2102
176086	22632	Work Guide, for 176-11 and 176-12 Ma- chines
176087	744	Belt, 5/16 in. round, 36 i. long, with 25029, for 176-13 Machine (Accessories)
176088	22641	Belt Hook, for 176203
176089	22642	Tweezers (Accessories)
176090	22643	Machine Base with four wood screws 1
		in. No. 10 F.H., for 176-11 and 176-12 Machines
176091	22643	Feeding Disc Opening Treadle Pitman Rod complete, Nos. 80223 and two each 46848 and 123183
176091	22643	Starting Treadle Pitman Rod complete, Nos. 80223 and two each 46848 and 123183
176092	22644	Spool Stand Spool Base with 176093, for 176098
176093	22644	Spool Stand Spool Pin, for 176092
176094	22644	" " Weight (large) for
		176098

No.	Plate	Name
176095	22644	Spool Stand Spool Weight (medium) for
		176098
176096	22644	Spool Stand Spool Weight (small) for 176098
176097	22644	Spool Stand Thread Guide, for 176098
176098	22644	Spool Stand complete, for 176-11 and 176-12 Machines, Nos. 176092 and 176094 to 176097
176099		Feeding Disc (back) Worm Wheel Shaft 176023 with 176015 and 176022, for 176226
176100	22638	Balance Wheel, 3 15/16 in. diam. pulley, with 445C, for 176-13 Machine
176101	22633	Needle Bar Bushing Steady Pin, for 176067
176102	22635	Balance Wheel Shaft, for 176-13 Machine.
176103	22635	" " Bushing (left) for 176-13 Machine
176104	22635	Balance Wheel Shaft Bushing (right) for 176-13 Machine
176105	22635	Balance Wheel Shaft Counterbalance (large) for 176-13 Machine
176106	22635	Balance Wheel Shaft Counterbalance (small) for 176-13 Machine
176107	22634	Balance Wheel Washer (felt) for 176-13 Machine
176108	22635	Feed Connection, for 176-13 Machine
176109	22635	" Eccentric with 989C, for 176-13 Machine
176110	22634	Feed Eccentric Pin, for 176-13 Machine
176110	22634	Needle Bar Eccentric Pin, for 176-13 Ma- chine
176111	22635	Feed Lever, for 176-13 Machine
176112	22636	Feeding Disc (back) with two 445C, for 176-13 Machine
176113	22635	Feeding Disc (back) Shaft, for 176-13 Machine
176114	22635	Feeding Disc (back) Shaft Reinforcing Sleeve with two 445C, for 176-13 Machine
176115	22637	Feeding Disc (back) Worm Wheel Driver with 440C, for 176-13 Machine
176116	22634	Feeding Disc (back) Worm Wheel Driver Pressure Spring, for 176-13 Machine.
176117	22634	Feeding Disc (back) Worm Wheel Driver Pressure Spring Stud, for 176-13 Ma- chine
176118	22634	Feeding Disc (back) Worm Wheel Driver Screw Stud, for 176-13 Machine

No.	Plate	Name
176119	22634	Feeding Disc (back) Worm Wheel Driver Wearing Screw Stud, for 176-13 Ma-
		chine
176120	22634	Feeding Disc (back) Worm Wheel Pin, for 176122
176121	22637	Feeding Disc (back) Worm Wheel Shaft, for 176122
176122		Feeding Disc (back) Worm Wheel Shaft 176121 with 176120 and 176151, for 176-13 Machine
176123	22637	Feeding Disc (back) Worm Wheel Stop Dog, for 176-13 Machine
176124	22637	Feeding Disc (back) Worm Wheel Stop Dog Hinge Stud, for 176-13 Machine
176125	22637	Feeding Disc (back) Worm Wheel Stop Dog Spring, for 176-13 Machine
176126	22636	Feeding Disc (front) for 176224
•176127	22638	" " Arm with 1396C, for
		176128
176128	22638	Feeding Disc (front) Arm 176127 with
		176132, 176133 and two 176009, for
		176-13 Machine
176129	22637	Feeding Disc (front) Arm Bell Crank, for 176-13 Machine
176130	22637	Feeding Disc (front) Arm Bell Crank Shaft, for 176-13 Machine
176131	22637	Feeding Disc (front) Arm Pressure Spring for 176-13 Machine
•176132	22638	Feeding Disc (front) Arm Shaft (lower) for 176128
•176133	22638	Feeding Disc (front) Arm Shaft (upper) for 176128
176134	22641	Feeding Disc (front) Roller, for 176224.
•176135		Head of Machine with 15404 and two each 15405 and 176009, for 176-13 Machine
176136	22637	Head of Machine Back Cover, for 176-13
176137	22637	Machine Head of Machine Back Cover Clamp, for
176138	22638	176-13 Machine Head of Machine Front Cover, for 176-13
176139	22638	Machine Head of Machine Top Cover with three
100110		176045, for 176-13 Machine
176140	22639	Looper, for 176-13 Machine
176141	22640	" Clamping Nut, for 176-13 Machine
176142	22639	Driving Eccentric with 8890, for 176-13 Machine
176143	22639	Looper Driving Shaft, for 176-13 Machine
176144	22639	" " Frame Crank Hinge
		Bracket (front) for 176-13 Machine

No.	Plate	Name
176145	22639	Looper Driving Shaft Frame, for 176-13 Machine
178146	22639	Looper Driving Shaft Frame Crank, for 176147
176147	22639	Looper Driving Shaft Frame Crank 176146 with 176148, for 176-13 Machine
176148	22639	Looper Driving Shaft Frame Crank Driving Stud, for 176147
176149	22639	Looper Driving Shaft Frame Crank Hinge Bracket (back) for 176-13 Machine
176150	22635	Feeding Disc (back) Worm Gear with two 445C, for 176-13 Machine
176151	22635	Feeding Disc (back) Worm Wheel, for 176122
178152	22639	Looper Driving Shaft Frame Crank Hinge Bracket (front) Packing (.020 in.
176153		thick) for 176-13 Machine  Looper Driving Shaft Frame Crank Hinge Bracket (front) Packing (.006 in.
178154		thick) for 176-13 Machine  Looper Driving Shaft Frame Crank Hinge Bracket Packing (.020 in. thick) for 176-11 and 176-12 Machines
176155	22638	Looper Oscillating Cam with 889C, for 176-13 Machine
176156	22640	Looper Oscillating Cam Pin, for 176-13 Machine
176157	22640	Looper Oscillating Crank with 164E, for 176-13 Machine
176158	22640	Looper Oscillating Crank Ball, for 176-13 Machine
176159	22640	Looper Oscillating Crank Ball Stud, for 176-13 Machine
176160	22640	Looper Oscillating Crank Pin, for 176-13 Machine
176161	22639	Needle Bar 176081 with 176173, for 176163 Needle Bar complete, for 176-13 Machine,
176162		Nos. 140082F,140089F,140090F,176161, 176168,176169,176171,176172 and 176174
176163	22640	Needle Bar Bushing with 176164, for 176-13 Machine
176164	22640	Needle Bar Bushing Steady Pin, for 176163
176165	22636	" Connection with two 51320E,
100100	22636	for 176-13 Machine  Needle Bar Eccentric with 889C, for
176166	66000	176-13 Machine
176168	22640	Needle Bar Thread Guide, for 176162
176169	22640	" " " Nipper Screw
		Bushing, for 176162

No.	Plate	Name
176170	22636	Needle Bar Thread Nipper Slide Rod, for
		176-13 Machine
176171	22640	Needle Bar Thread Nipper Spring, for
		176162
176172	22640	Needle Clamp, for 176162
•176173		" Body, for 176161
176174	22640	" Steady Pin, for 176162
176175	22641	" Guide, for 176224
176176	22641	Stitch Indicator, for 176-13 Machine
176177	22641	" Regulating Screw Stud, for 176178
176178	22641	" " " 176177 with
		176179 and 176180, for 176-13 Machine
176179	22641	Stitch Regulating Screw Stud Block, for
		176178
176180	22641	Stitch Regulating Screw Stud Block Pin,
		for 176178
176181	22641	Stitch Regulating Screw Stud Nut Washer,
		for 176-13 Machine
176182	22641	Stitch Regulating Screw Stud Slide Block
	~~~~	for 178-13 Machine
176183	22636	Work Guide, for 176-13 Machine
176184	22638	Machine Base with four wood screws 1 in.
1,0101	22000	No. 10 F.H., for 176-13 Machine
176185	22643	Feeding Disc Opening Treadle Pitman Rod
		(upper) Connecting Lever Chain (8
		links) for 176-13 Machine
176186	22636	Feeding Disc (front) Bearing Screw Stud,
		for 176224
176199	22630	Looper Driving Shaft Frame Crank Hinge
		Bracket Packing (.004 in. thick) for
		176-11 and 176-12 Machines
176200		Looper Driving Shaft Frame Crank Hinge
		Bracket Packing (.008 in. thick) for
		176-11 and 176-12 Machines
176201	22642	Wrench, for 176047, for 176-11 and 176-12
		Machines (Accessories)
176202	22642	Wrench, for 176141, for 176-13 Machine
		(Accessories)
176203		Belt, 1/4 in. round, 38 in. long, with
		176088, for 176-11 and 176-12 Ma-
		chines (Accessories)
176204	22626	Feeding Disc (back) with two 889C, for
		Ermine and Mink, for 176-11 and
		176-12 Machines
176205	22626	Feeding Disc (front) for Ermine and Mink
-		for 1762222
176206	22633	Needle Guide, for Ermine and Mink, for
		178000

No.	Plate	Name
176207	22643	Feeding Disc Opening Treadle Pitman Rod
		(upper) Connecting Lever Chain (7
		links) for 176-11 and 176-12 Ma-
		chines
•176208		Head of Machine with 15404 and two each
		15405 and 176009, for 176-12 Machine
176209	22632	Looper, for 176-12 Machine
176210	22632	" Driving Shaft Frame, for 176235
176211	22632	" " " Crank Hinge
		Bracket (back) for 176-12 Machine
176212	22631	Looper Oscillating Cam with 889C, for
		176229
176213	22632	Needle Bar Thread Nipper Slide Rod, for
		176-12 Machine
176214	22633	Needle Guide, for 176223
176216	22631	" Bar 176050 with 176058 and 176075
		for 176217
176217		Needle Bar complete, for 176-12 Machine.
		Nos. 140082F,140083F,140084F,176070,
		176071,176073,176074 and 176216
176219	22631	Needle Bar Eccentric with 449C, for
		176-12 Machine
176221		Feeding Disc (front) 176028 with 50128F,
		176037,176076 and twelve 176038,for
		Regular Work, for 176-11 Machine.,
176222		Feeding Disc (front) 176205 with 50128F,
		176037,176206 and twelve 176038, for
		Ermine and Mink, for 176-11 Machine.
176223		Feeding Disc (front) 176028 with 50128F,
		176037,176214 and twelve 176038, for
100004		176-12 Machine
176224		Feeding Disc (front) 176126 with 51285F,
		176175,176186 and fourteen 176134,
176225		for 176-13 Machine
1 /0440		Feed Connection 176007 with 176008, for
176226		176-11 and 176-12 Machines Feeding Disc (back) Worm Wheel Shaft
TIOSSO		176099 with 1650C,176016 to 176019
		and 176021, for 176-11 and 176-12
		Machines
176227		Feed Lever 176010 with 1650C,51663J,
		176077,176079,176082 and 176083, for
		176-11 and 176-12 Machines
176228		Looper Oscillating Cam 176059 with
		176005 and two 160E, for 176230
176229		Looper Oscillating Cam 176212 with
		176005 and two 160E, for 176231
176230		Looper Driving Eccentric 176048 with
		176228, for 176-11 Machine

No.	Plate	Name
176231		Looper Driving Eccentric 176048 with 176229, for 176-12 Machine
176232		Looper Driving Shaft Frame Crank 176053 with 51669J and 176055, for 176-11 and 176-12 Machines
176233		Looper Driving Shaft Frame 176051 with 176047,176049,176061 and 176064, for 176-11 Machine
176234		Looper Oscillating Crank Ball 176062 with 176063, for 176-11 and 176-12 Machines
176235		Looper Driving Shaft Frame 176210 with 176047, 176049,176061 and 176064,for 176-12 Machine

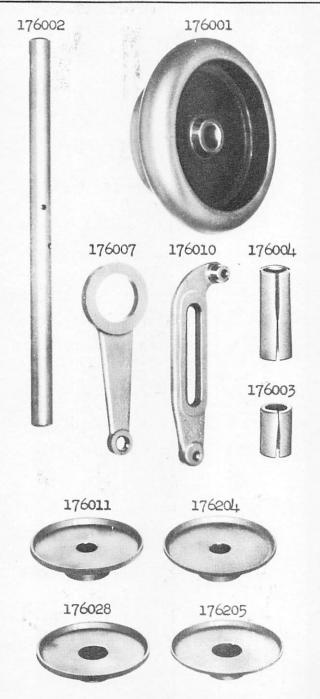
Genuine Singer Needles should be used in Singer Machines. These Needles and their Containers are marked with the Company's Trade Mark "SIMANCO." 1

Needles in Containers marked "For Singer Machines" are not Singer made needles.

2

OF PARTS

PLATE 22626 - ONE-HALF SIZE



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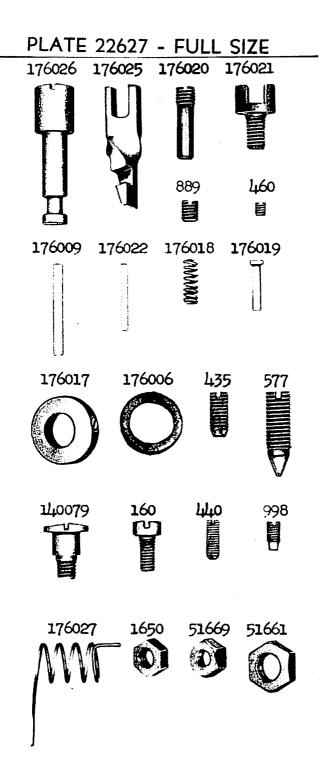


PLATE 22628 - ONE-HALF SIZE 176012 176023 176013

PLATE 22629 - ONE-HALF SIZE

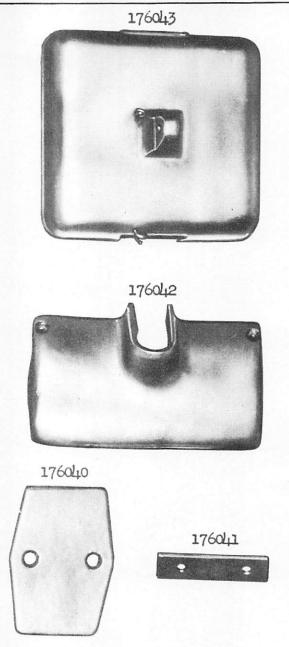


PLATE 22630 - FULL SIZE 176036 176062 176063 176064 176038

PLATE 22631 - ONE-HALF SIZE

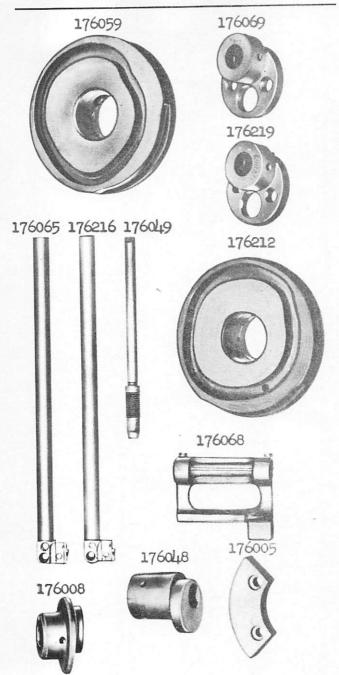


PLATE 22632 - ONE-HALF SIZE

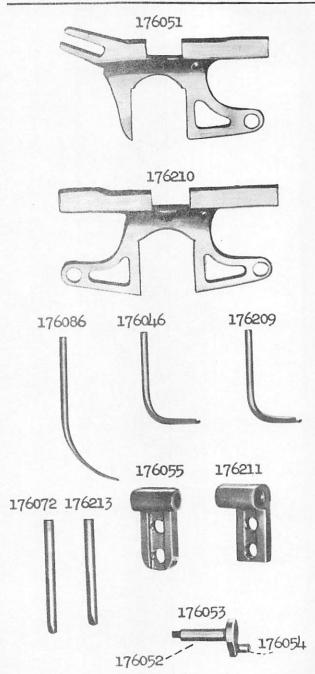
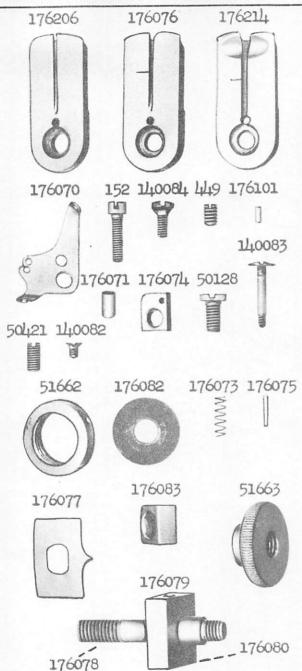
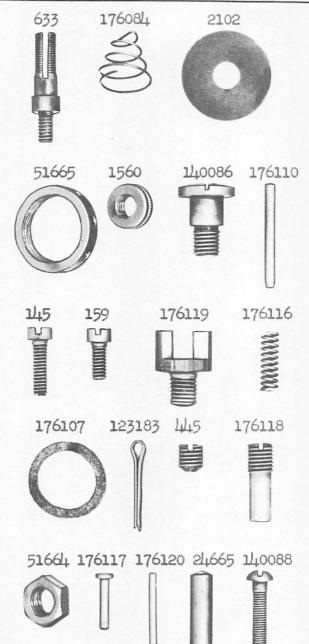
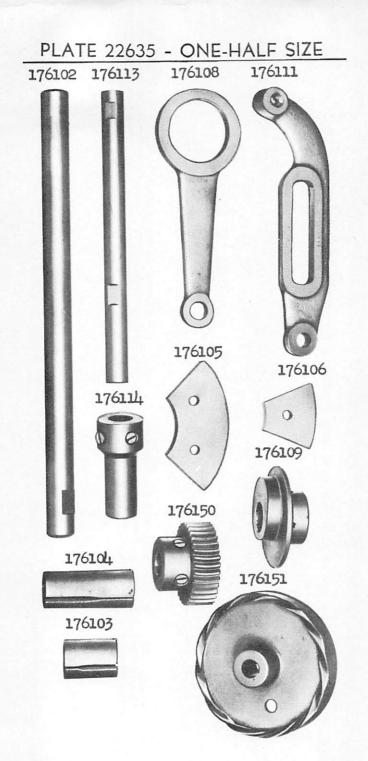


PLATE 22633 - FULL SIZE







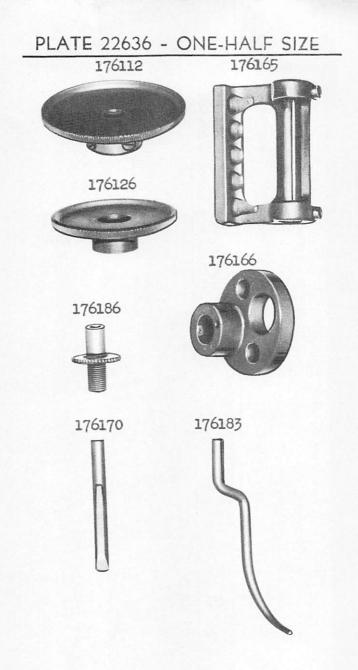
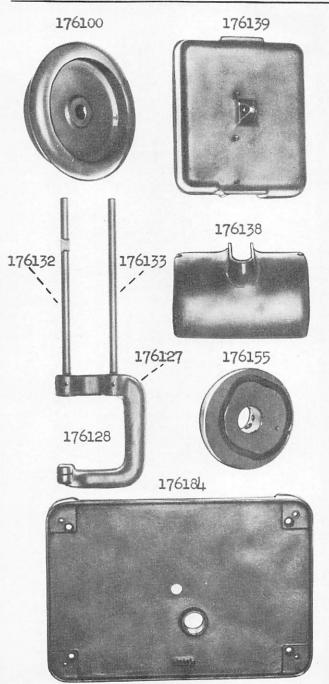


PLATE 22638 - ONE-FOURTH SIZE



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PLATE 22639 - ONE-HALF SIZE

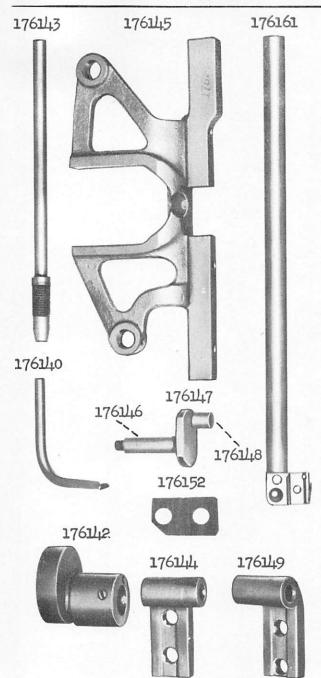


PLATE 22640 - FULL SIZE

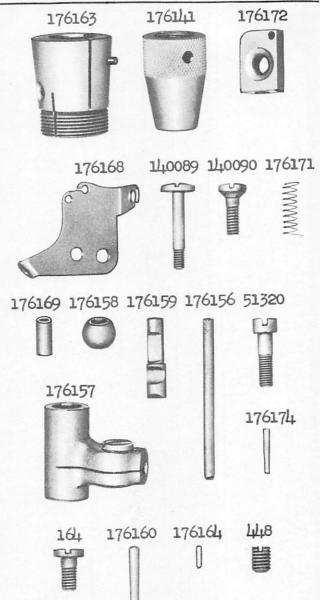


PLATE 22641 - FULL SIZE

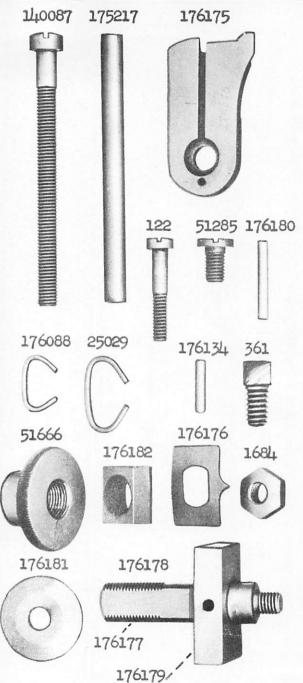


PLATE 22642 - ONE-HALF SIZE

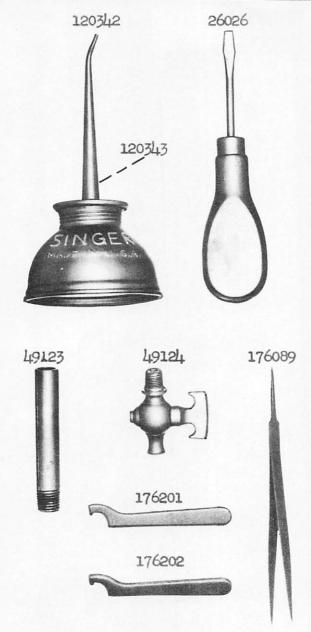


PLATE 22643 - ONE-FOURTH SIZE

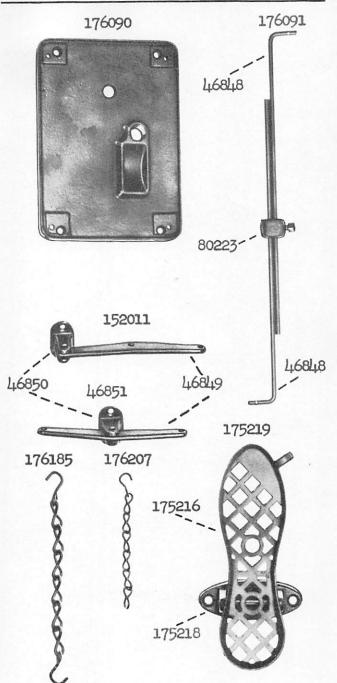
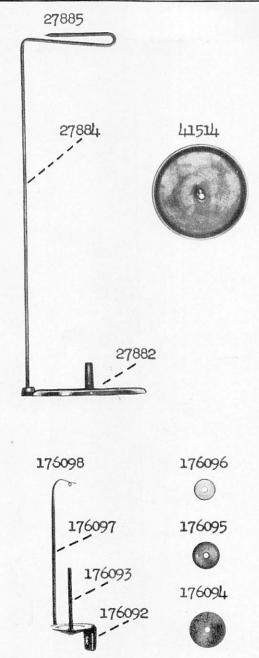


PLATE 22644 - ONE-FOURTH SIZE



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